

## Instructions for the preparation of the site

### 1. Support structure

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A continuous support structure needs to be provided to which the shutter track can be screw fixed at any point along the track line including the stacking area(s).

The support structure consists of a horizontal steel or aluminium square or rectangular profile or alternatively a timber element correctly suspended from the structure of the building.

The support structure presents the following characteristics:

- Dimensioned to carry the weight of the shutter with particular attention for the stacking area(s).
- Clean, level and true mounting surface.
- Configured to coincide with the track line along its full length.
- Tolerance in the height from the mounting surface to the finished floor should not exceed + 10mm or – 5mm relative to the agreed shutter height.

### 2. Stacking area(s)

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The stacking area(s) remain(s) accessible to permit the installation of the track and the sides can be closed only after the track has been installed.

The minimum interior width specified in the drawings should take into account all possible “obstacles” such as hinges and locks while protruding screws should be avoided to prevent damage to the shutter and serious injury.

### 3. Wall jamb

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The wall area onto which the vertical wall jamb will be installed presents the following characteristics:

- Prepared to receive screw fixing along the full height of the wall jamb and configured to meet the track line.
- Clean, plumb and true mounting surface.
- Mounting surface positioned square (90°) to the track line.

### 4. Floor finish

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The floor finish along the shutter line including the entrance to the stacking area should be completed to permit the installation of the floor sockets and V-stopper.

### 5. Plinth

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In areas where the shutter passes close to walls or shop windows we recommend the installation of a protective skirting or plinth in stainless steel to a height of 50mm.